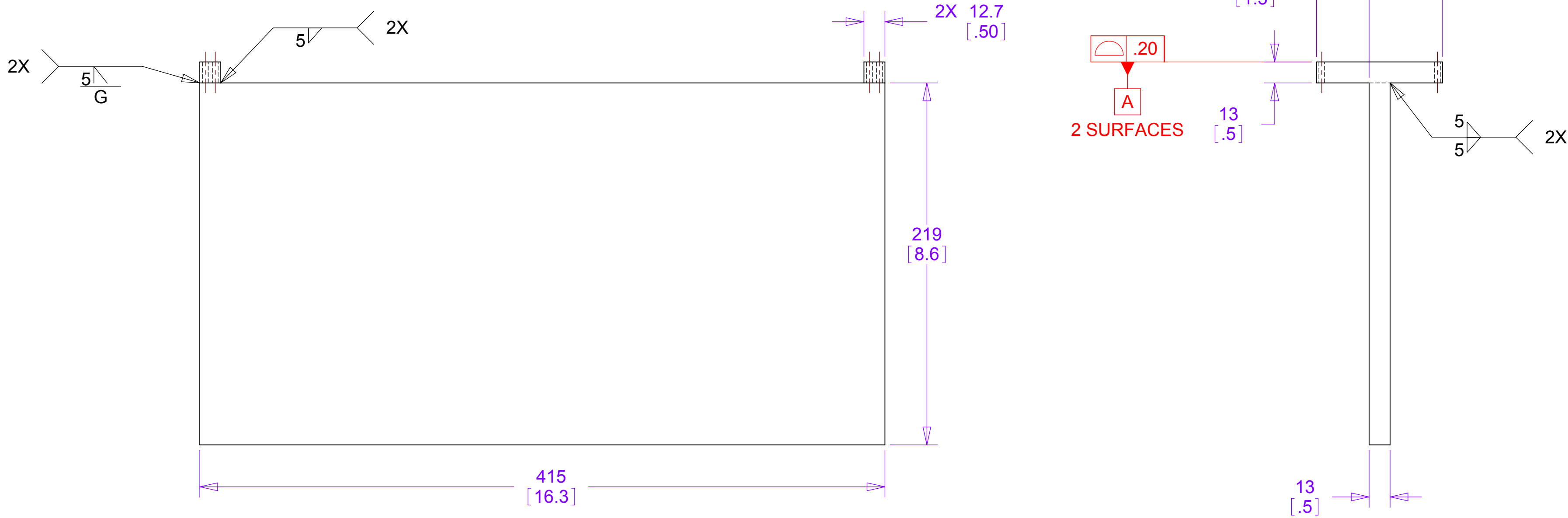
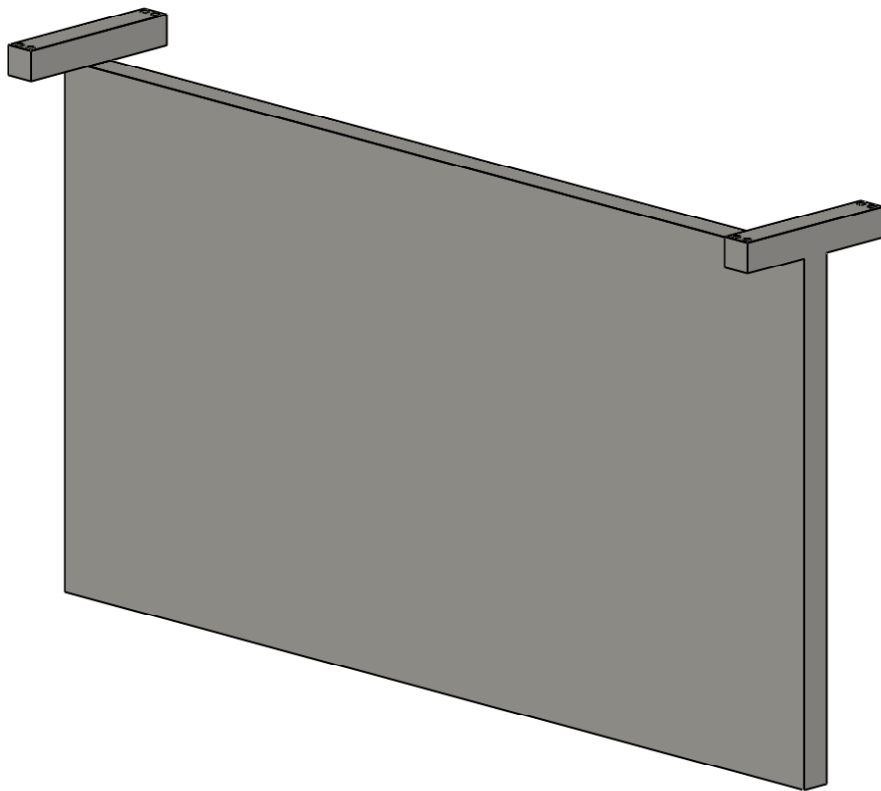
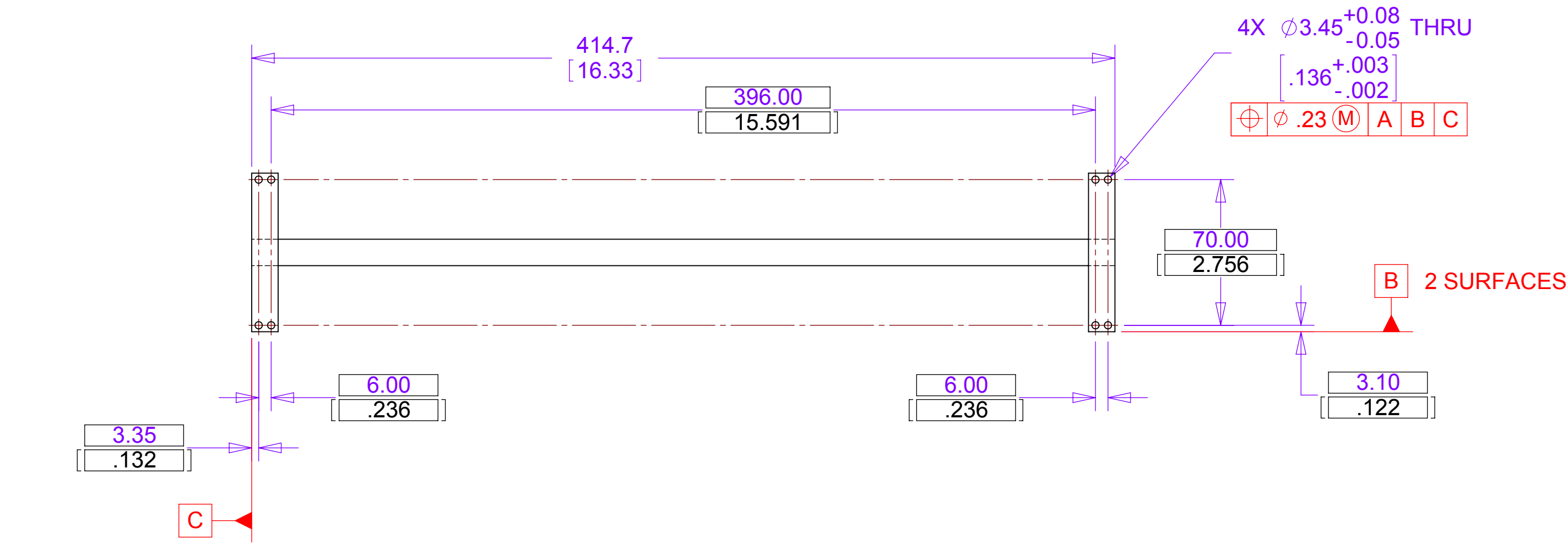


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REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

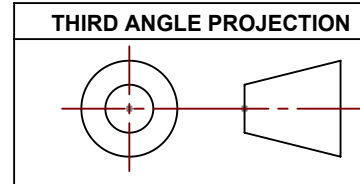


MATERIAL: A36 STEEL
(MASS = 20.2 pounds FOR INFORMATION ONLY)

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC			
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			
FINISH POWDER COAT TIGER DRYLAC 38/10003			<u>SIGNATURE</u>	<u>DATE</u>	TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM ASSEMBLING FIXTURE CARRY FRAME COUNTERWEIGHT		
PART NO. 111-PHX-01-5213-1		<u>Designer</u>	<u>Roger L. Smith</u>	<u>3/23/2010</u>	DWG. NO. 111-PHX-01-5213 SIZE D SHEET NO. 1 of 1		
		<u>Drawn</u>	<u>Roger L. Smith</u>	<u>3/23/2010</u>			
		<u>Checked</u>	<u>Walt Sontheim</u>	<u>5/25/2010</u>			
		<u>Engineer</u>	<u>RJ Ponchione</u>	<u>3/23/2010</u>			
		<u>Approved</u>	<u>Walt Sontheim</u>	<u>5/25/2010</u>			
		SCALE 1:2		REVISION			